05 SHADOW AERO 750 EXHAUST BAFFLE REMOVEL

by Brandon Sykes

Items Needed:

- Drill & Bits
- Cut off wheel
- Bandsaw / Sawzall
- Flat head screwdriver
- Medium size hammer
- Welder

You can check out a clip of how the exhaust will sound at http://www.youtube.com/watch?v=D7gIjLPC9U4

Stock Exhaust





End of Baffle

Backside of exhaust





Spot welds that need to be drilled & cut with cut off wheel

Drill the 2 spot welds, one on top and one on bottom to remove the rear cover





Drill these 2 out & then the other side to remove the front cover

Once you have drill the spots welds out you may need to gently pry the tabs loose



You may want to wrap the front pieces to protect them when moving the exhaust around



I started with a little piece of square tube for a ram and beat it with a hammer.

If you have problems with the baffle catching you can the inside caps with a sawzall or torch to make it a little easier to remove.





Once you have it out, reassemble in reverse order. I used a splatter blanket to cover the shiny pieces during welding. Make sure the tube and front pipe line back up. Tack back in place, check it again and the finish up. Spot weld up all the holes you drilled and grind them down. Once done spray a little black paint over the welds to keep from rusting.

You’re done.